






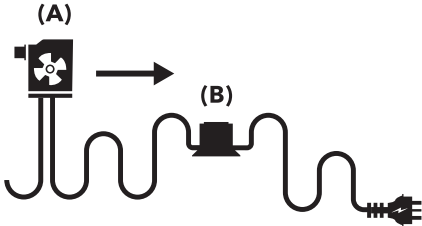
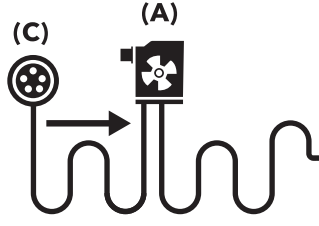
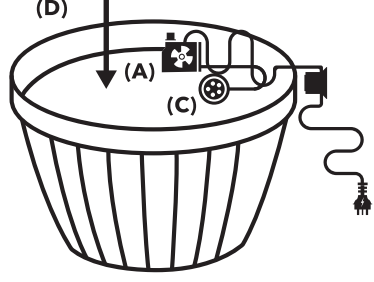
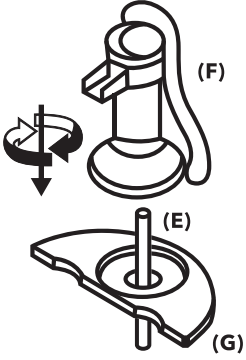
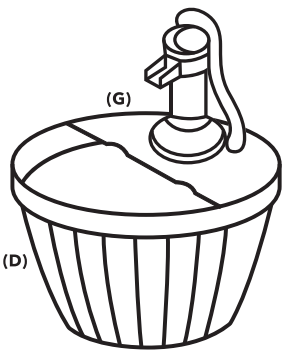



## OAKDEN PATIO

### ASSEMBLY INSTRUCTIONS

Assemble components as per the diagram below on a smooth surface to avoid scratching.

|   |   |   |   |   |   |   |
|---|---|---|---|---|---|---|
|  |  |  |  |  |  |  |
| (A) 1PC   | (B) 1PC   | (C) 1PC   | (D) 1PC   | (E) 1PC   | (F) 1PC   | (G) 1PC   |

|   |   |  |
|---|---|--|
| <p><b>STEP 1.</b><br/>Lay out all the components onto a clean, flat and smooth surface. Connect the pump (A) to the transformer (B).</p>    | <p><b>STEP 2.</b><br/>Connect the light (C) to the pump (A).</p>    | <p><b>STEP 3.</b><br/>Sit the pump (A) and light (C) attachment inside the base of your patio pond (D), suction side down. Leaving the transformer outside of the fountain.</p>   |
| <p><b>STEP 4.</b><br/>Feed the tube (E) from the pitcher pump (F) through the hole of the barrel cover (G). Align the groove of the pitcher pump (F) with the edge of the barrel cover (G) to attach the two pieces together.</p>  | <p><b>STEP 5.</b><br/>Place the cover (G) on top of the bowl (D). The tube will then connect into the pump (A) at the base.</p>  | <p><b>STEP 6.</b><br/>Plant a selection of water plants in the base of your pond. We suggest 60% water coverage to avoid algae bloom and minimise cleaning frequency. Then, connect the plug into your mains outlet.</p>  |

**STEP 7.**

- Fill the water feature's larger bowl (D) with sufficient water to fully submerge the pump.
- The pump flow can be adjusted with the regulator. This is found on the inlet of the transformer.
- We recommend starting with the regulatory fully open and then adjusting down as required.
- Connect the cable plug to your power outlet.
- If unsure about any electrical connections please contact a qualified electrician.

## WARRANTY INFORMATION

### WARNING - IMPORTANT NOTICE

- Always disconnect from power before commencing any maintenance or cleaning of the pump/fountain.
- Do not operate if the pump, cable or transformer is damaged in any way. If in doubt about any electrical connections, please consult a qualified electrician.
- Always ensure the pump is fully submerged when in use. Never allow the pump to run dry. This will cause damage and void your warranty.
- Change and top-up the water on a regular basis. Always use clean fresh water. Do not use heavily chlorinated water, heated liquids or water with high PH levels.
- If fountain is not in use for an extended period of time, unplug the pump and drain the fountain completely.
- Do not exceed the voltage shown on the pump. Only use the transformer provided. Ensure that it is plugged into a power socket that is in a sheltered area out of the rain. Do not allow the plug or power socket to get wet.
- Do not place the fountain in a location where any water splashing or spills will reach any other electrical equipment or cause damage. Do not attempt to move the fountain when filled with water.
- Disconnect the power cord from the outlet by holding the plug, not by pulling the cord. Do not lift the pump by the cord.
- Always supervise children and pets around the fountain.

### WINTER CARE

During winter, never allow ice to form in the fountain, as it may cause damage. Do not operate below 5°C. Drain the fountain completely and store away from freezing temperatures and protect from frost.

### CLEANING THE PUMP

**To clean the pump, first disconnect it from the power supply and remove it from the water feature, then:**

- a) Remove the inlet cover from the front of the pump and gently grip the impeller to pull out the rotor assembly.
- b) Clean the rotor and rotor housing with water. Dry with paper towel.
- c) Reassemble the parts and store the pump in a dry area.

### TROUBLESHOOTING

**If water doesn't flow evenly over the fountain:**

- a) Ensure the water feature is sitting on level ground to ensure even water flow.
- b) Adjust the pump's flow control switch. Set the flow control to maximum (+) before operating. Once flow is established the switch can be adjusted downward to the desired level.

**If the pump fails to operate, check the following:**

- a) Check that power is correctly connected and that the pump is fully submerged.
- b) Check the pump and tubing for any obstructions or kinks.
- c) If the pump is fully operational and submerged with no obstructions/kinks but there is no flow, remove the tubing and clean the inside of the tubing. Place the pump back into the water and turn it on. Once the water begins to flow, reattach the tubing.
- d) Remove the cover with the flow adjuster on it and gently lever off the inner cover to reveal the pump impeller. Gently turn the rotor to check that it is not broken or jammed.


**If the pump runs with slower water circulation, check the following:**

- a) The flow control switch on the body of the pump. Adjust if necessary.
- b) Ensure the pump is completely submerged.

**If any abnormal sound is heard during operation, turn off the power supply and check the rotor assembly as follows:**

- a) Remove the pump cover and rotor plate from the front.
- b) Grip the impeller and gently take out the rotor assembly.
- c) Rinse the rotor assembly and housing with clean water in order to remove any debris.
- d) If any breakage or surface damage is found on the rotor assembly, please contact your supplier.

**We hope you continue to enjoy your water feature for many years.**

  @northcotepottery  
[www.northcotepottery.com](http://www.northcotepottery.com)